

الشركة السعودية للراتجات الصناعية المحدودة Saudi Industrial Resins Limited

س.ت 4030011854 - رقم العضوية 3275 جدة - رأس المال 50.000.000 مليون ريال (مدفوع بالكامل)
CR 4030011854 CC 3275 Jeddah Capital SR 50 000 000 Fully Paid

TECHNICAL DATA SHEET

SIROPOL DE-33-C

(Unsaturated Polyester Resin)

DESCRIPTION: SIROPOL DE-33-C resin is low viscosity, high reactivity, general-purpose, and unsaturated polyester resin. The raw materials used in the manufacture of this resin are listed as acceptable in FDA regulation Title 21 CFR 177.2420" for repeated use in contact with food subject to user's compliance with the prescribed limitations of that regulation.

SUGGESTED USES: Body Resin

ALTERNATIVE PRODUCTS:

SIROPOL DE-33-C is a base resin, can be modified by inclusion of Thixotrope, and can be promoted with Cobalt to customers' required levels.



VISCOSITY and Gel Time can be adjusted to meet conditions that customers may require

TYPICAL*LIQUID RESIN PROPERTIES (25 °C)

Percent Styrene	44% Max
Viscosity - Brookfield, cps spindle 3@ 60 rpm	180 - 230 cps at 23 °C
Appearance	Light Green
Acid Value(Solids)	20 max
Specific Gravity	1.02
Pounds per Gallon	9.2
Flash Point Range, °C	33

STANDARD PACKAGE: 220 Kgs Standard Steel Drums

DOT LABEL REQUIRED: Flammable Liquid

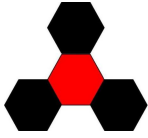
TYPICAL PERFORMANCE DATA

(For guidance only)

TYPICAL CURING CHARACTERISTICS:

Resin= 100 g (Cup method)
Room temperature cure at 23 °C

Cobalt 1 %	Butanox M60	Temperature °C	Gel Time minutes	Peak Exothermic	Total Time minutes
2 %	2.0 %	23 °C	7 - 12 min	160 190 °C	22 - 24 min



الشركة السعودية للراتجات الصناعية المحدودة Saudi Industrial Resins Limited

س.ت 4030011854 - رقم العضوية 3275 جدة - رأس المال 50.000.000 مليون ريال (مدفوع بالكامل)
CR 4030011854 CC 3275 Jeddah Capital SR 50 000 000 Fully Paid

TECHNICAL DATA SHEET

SIROPOL DE-33-C

(Continued)

(Unsaturated Polyester Resin)

TYPICAL PHYSICAL PROPERTIES OF CURED CASTINGS (25 °C):

Property	Unit	Results	Test Method
Water Absorption (7 day value)	mg	33	-----
Barcol Hardness	-	45	ASTM D-2583
Deflection temperature	°C	82	ASTM D-648
Flexural Strength	N/mm ²	125	ASTM D-790
Tensile Strength	N/mm ²	77	ASTM D-638
Elongation at break	%	> 3	ASTM D-638
Elongation at maximum stress	%	> 3	ASTM D-638

HANDLING: SIROPOL DE-33-C resin contains ingredients, which could be harmful if mishandled. Contact with skin and eyes should be avoided and necessary protective equipment and clothing should be worn.

Saudi Industrial Resins Ltd., maintains Material Safety Data Sheets on all of its products. Material Safety Data Sheets contain health and safety information for your development of appropriate product handling procedures to protect your employees and customers.

Our MSDS should be read and understood by all of your supervisory personnel and employees before using SIR's products in your facilities.

RECOMMENDED STORAGE:

DRUMS:- Store at temperatures below 25°C. Storage life decreases with increasing storage temperature. Avoid exposure to heat sources, such as direct sunlight or steam pipes. Keep containers sealed to prevent moisture pickup and monomer loss. Rotate stock.

BULK: - Store in stainless steel tanks or tanks lined with epoxy or phenolic coatings. Observe precautions against heat and moisture (see above). An oxygen or dry air spurge may be desirable to keep inhibitors activated. Store at temperature below 25 °C.

COMMERICAL WARRANTY: When stored in accordance with the above conditions, Saudi Industrial Resins warrants this product to remain within specifications for three months from the date of shipment. All things being equal, higher temperature will reduce product stability; lower storage temperature will extend product stability

Notice: S.I.R. makes no warranty or representation as to the suitability of the product as specified herein for any particular application. The determination of the suitability of the above specification for any particular use is solely the responsibility of the user.

All precautionary labels and notices should be read and understood by all supervisory personnel and employees before using. Consult S.I.R. and OSHA regulations for additional safety and health information. Purchaser is responsible for complying with all applicable federal, state or local laws and regulations covering use of the product. Special attention should be given to consumer applications. Freedom to use any patent owned by S.I.R. or others is not to be inferred from any statement contained herein.